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IASSC Certified Lean Six Sigma Yellow Belt

Six Sigma ICYB

Version Demo

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QUESTION NO: 1

A single data point falling outside a Control Limit is most likely representative of _____.

- A. Common-cause Variation
- B. Special-cause Variation
- C. Predictability
- D. Non-normal data

ANSWER: A

QUESTION NO: 2

Which of the following is a method of expressing the concept that the outputs of a process are a function of all the inputs to the process?

- A. $Y = f(X_n)$
- B. $RTY > 90\%$
- C. Yield = Effort
- D. Flow = Demand

ANSWER: A

QUESTION NO: 3

As a type of measurement error, Linearity describes the deviation of the measured value from the actual value.

- A. True
- B. False

ANSWER: B

QUESTION NO: 4

The following Business Case is constructed properly.

"During most of 2008 Division 16 experienced a 4.2% product return rate versus a target of nearly no returns. This costs the company a whole bunch of money.

- A. True
- B. False

ANSWER: B

QUESTION NO: 5

The Cost of Poor Quality (COPQ) is comprised of which two of the following? (Choose two.)

- A. Tangible (Visible) Costs
- B. Input Costs
- C. Production
- D. Hidden Costs

ANSWER: A B

QUESTION NO: 6

One of the primary benefits of your team working together to create an X-Y Diagram is that the data collected from this exercise is accurate and certain.

- A. True
- B. False

ANSWER: B