DUMPSQARENA

Lean Six Sigma Yellow Belt

Six Sigma LSSYB

Version Demo

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QUESTION NO: 1

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. Select the answer that best states the Practical Problem.

- **A.** If the average cost per component is \$4,200 or less, then the purchase manager will introduce the new product upgrade with new components.
- **B.** If the average cost per component is greater than \$4,200, then the purchase manager will introduce the new product upgrade with new components.
- **C.** Only if the average cost per product upgrade is \$4,060, will the purchase manager introduce new product upgrades with new components.
- **D.** If the average cost per new product upgrade is less than \$180, then the purchase manager will introduce the new product upgrade with new components.

ANSWER: (t: C
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QUESTION NO: 2

Which of the following management tools could be used to rate the factors necessary to pass the CSSYB exam?

- A. Interrelationship digraphs
- B. Prioritization matrices
- C. Tree diagrams
- D. Affinity diagrams

ANSWER: B

QUESTION NO: 3

A Critical to quality tree (CTQs) is used to:

- A. understand the P&L of the business
- **B.** break-down broad customer requirements into more easily quantified elements.
- **C.** break-down broad vendor requirements into more easily qualified elements.

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D. break-down broad shareholder requirements into more easily qualified elements.
ANSWER: B
QUESTION NO: 4
When a Belt is analyzing sample data she should keep in mind that 95% of Normally Distributed data is within +/- 2 Standard Deviations from the Mean.
A. True
B. False
ANSWER: A
QUESTION NO: 5
Stability, Bias and Linearity define the of a Measurement System.
A. Sensitivity
B. Repeatability
C. Accuracy
D. Precision
ANSWER: C
QUESTION NO: 6
The Cost of Poor Quality (COPQ) is comprised of which two of the following? (Choose two.)
A. Tangible (Visible) Costs
B. Input Costs
C. Production
D. Hidden Costs
ANSWER: A B



QUESTION NO: 7
With a Fishbone Diagram we use the legs to define each source of a potential defect and along the legs we enter each potential means by which a defect could be introduced into our process.
A. True
B. False
ANSWER: A
QUESTION NO: 8
The RPN or Risk Priority Number is used to rank the various Failure Modes as to their impact on the output of the subject process.
A. True
B. False
ANSWER: A
QUESTION NO: 9
Box Plot Graph is used to
A. Identify outliers
B. Differentiate before and after Improvements
C. It is suited for time ordered data and parametric distribution.
D. A and C only
ANSWER: D
ANSWER: D