

# DUMPS ARENA

## Certified Lean Six Sigma Yellow Belt

### GAQM CLSSYB

Total Questions: 10  
Version Demo

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**QUESTION NO: 1**

Lean Principles defines for us \_\_\_\_\_ specific areas where waste typically exists in our processes.

- A. Three
- B. Five
- C. Seven
- D. Nine

Answer: C

**QUESTION NO: 2**

The essence of Lean is to concentrate effort on \_\_\_\_\_ while improving process flow to achieve speed and agility at lower cost.

- A. Defect removal
- B. Removing waste
- C. Overtime reduction
- D. Rework reduction

Answer: B

**QUESTION NO: 3**

An important factor in a viable Control Plan is to determine who, when and to what level various personnel must be \_\_\_\_\_ to maintain the improvements made to a process.

- A. Transferred
- B. Promoted
- C. Trained
- D. Dismissed

Answer: C

**QUESTION NO: 4**

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few Y's from the trivial many Y's.

- A. True
- B. False

Answer: B

**QUESTION NO: 5**

A tool we use to identify possible failures (defects) in our process and the impact they may have is the \_\_\_\_\_.

- A. Shewhart Analysis
- B. Juran Journey
- C. FMEA
- D. SIPOC

Answer: C

**QUESTION NO: 6**

As a Belt created a Process Map he realized there were multiple departments involved in this process so he added a feature to the map called \_\_\_\_\_.

- A. Passing Lanes
- B. Swim Lanes
- C. Department Dividers
- D. Responsibility Paths

Answer: B

**QUESTION NO: 7**

One of the 5S approaches to eliminating waste is to organize all tools, information and inventory utilized at a workstation in such a manner that the operator knows exactly where things are when needed. This 5S tool is called \_\_\_\_\_.

- A. Standardizing
- B. Scheduling
- C. Sustaining
- D. Straightening

Answer: D

**QUESTION NO: 8**

To reduce the people or operator introduced defects into a process it is best if a Belt can design and implement a means of \_\_\_\_\_ into the process.

- A. Measurement automation
- B. Operator alertness
- C. Full Automation
- D. Constant supervision

Answer: C

**QUESTION NO: 9**

To minimize waste through the application of Lean Principles we do which of the following?

- A. Organize tools and raw materials
- B. Keep the work area clean and organized

- C. Maintain a proper volume of inventory at hand
- D. All of these answers are correct

Answer: D

**QUESTION NO: 10**

Six Sigma refers to a process whose output has 100% of its data points within 8 Standard Deviations from the Mean.

- A. True
- B. False

Answer: A

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